

**ABSTRACT**

5           The invention relates in part to a method of reducing the abuse potential of an oral  
dosage form of an opioid analgesic, wherein an analgesically effective amount of an orally active  
opioid agonist is combined with an opioid antagonist into an oral dosage form which would  
require at least a two-step extraction process to be separated from the opioid agonist, the amount  
10 of opioid antagonist including being sufficient to counteract opioid effects if extracted together  
with the opioid agonist and administered parenterally.